

BLANKING

BOXPLAN

FLEXrack

Semi-automatic non-stop rack for the blanking section.

Machine Type and Model

Bobst SP 102-CE/R

Bobst SP 104-E/R

Bobst Sprintera 106

Bobst SPanthera 106

Bobst Mastercut 106

Bobst Expertcut 106

Bobst SP 130-E/R

Bobst SP 142-E/R

Bobst SP 142 CE/R

Bobst Sprintera 145

Bobst SPanthera 145

Bobst Mastercut 145

Bobst Expertcut 145

Bobst Sp 162-CE/R

QUICKLOCK & PIN SETTING

DIGIsetter automatic pin setter for diecutting without lower stripping pins.

EASYsetter automatic pin setter for diecutting without lower stripping pins.

Quicklock upgrades for all die cutter manufacturers to include the cutting chase, stripping section, and blanking section.



DIGIsetter



EASYsetter



Quicklock

BOXPLAN

BLANK-FIX SYSTEM

Modular upper blanking system for fast set-up and reduced tooling cost.

Complete set with baseplate (hole perforation steel plate on top) and blanking blocks

Part Number			Machine Type and Model	No. Blocks	Blocks Per Set (mm)
BF	106	15	machine size 102 - 106	20	(12) 220 x 50 (4) 100 x 40 (4) 40 x 40
BF	130	15	machine size 130	32	(20) 220 x 50 (6) 100 x 40 (6) 40 x 40
BF	145	15	machine size 142 - 145	40	(24) 220 x 50 (8) 100 x 40 (8) 40 x 40
BF	162	15	machine size 162	46	(26) 220 x 50 (12) 100 x 40 (8) 40 x 40

Additional baseplate (perforated steel plate on top)

BL	106	15	machine size 102 - 106		
BL	130	15	machine size 130		
BL	145	15	machine size 142 - 145		
BL	162	15	machine size 162		

Additional blanking blocks				No. Blocks	
BB	22	15	220 x 50mm (8.6" x 2.0")	4	
BB	10	15	100 x 40mm (4.0" x 1.6")	4	
BB	04	15	ø40mm (ø1.6" - round)	4	